

ABSTRACT OF THE DISCLOSURE

The invention relates to a method for the production of a scouring body, whereby a hardenable binder is applied to a material web made from textile material, the material web is then run through at least one thermal hardening process with a heating zone and the material web is given a surface embossing in an embossing process by thermal moulding. The invention is characterised in that the thermal moulding process for the embossing process is carried out between the application of the binder and a subsequent thermal hardening process for carrying out the final hardening of the binder.